


Technical Data Sheet 2-layer parquet

2- layer parquet			
finished parquet with tongue and groove			
Structure:			
			
ca. – 3,0 -4,0 -6,0 mm solid top layer			
ca. – 6,0-7,0-9,0 mm base layer from pine, oak, HDF or plywood			
General information			
Feature	Parametrs		Description, additional information
Wood species	Different, according to price list		
Finishing	Lacquer UV , oxidative oil, unfinished		Varnished :5-layer of lacquer Oiled: pre-oiled
Moisture content	7%		Tolerance +/- 2%
	2-layer parquet	2-layer parquet Maxi	
Length of wear layer in mm	350 490	500,900,1000, 1330,2200	Tolerance +/- 0,1%*
Width of wear layer in mm	70	90,100,180	Tolerance +/- 0,2mm *
Height differences between elements	Max. 0,2mm *		
Squareness deviation	Max. 0,2% *		Concerns width of top layer
Strightness of top layer	Max. 0,1%*		Concerns length of top layer
Underfloor heating	Yes		For products 9-11 mm thick; depends on wood species
Base layer	Oak, pine, plywood, HDF		
CE-sign	Available		
Bonding layers	PUR glue or HM PUR Glue	PVAC glue D3	100% no formaldehyde
Formaldehyde emission	E1 (< 0,1ppm), harmless	No emmiton	Tested
PCP	No detectably, harmless		Tested
Reaction to fire	Cr-S1, Dr-S1*		Partial

*Lt Norm EN 14342 2009

- Dr-S1* - Top layer 4 mm and 2-layer parquet 13x70x490mm on cork, Cr-S1 – top layer 6mm

